



Technology and Policy Developments Necessary for CHP to Prosper

COMBINED HEAT AND POWER CONFERENCE IN NEW YORK STATE

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Outline

- Recent history and lessons learned from 1980s CHP effort
- Recommendations for CHP success
- Conclusions

A Brief Recent and Selective History of CHP in the U.S.

- PURPA legislation in 1978
 - Buyback of power at very attractive prices (avoided cost; costly coal plant initially)
- Best thermal sites taken first (chemical and petroleum, pulp and paper, universities)
 - large, steady thermal load; typical refinery can support 100s to 1000+ of MW
- ~25% of power in California from QFs; ~22% of oil & gas generation nationwide is CHP
- Smaller CHP systems more challenging
 - many projects no longer operating--bought out of their contracts w/utilities in the 1990s

Lessons Learned from CHP Projects Developed in the '80-'90s

- Economics
 - Spark spreads often not favorable, nor stable; Low value for excess power sales
 - Financial stability/credit risk of small customers
 - Short paybacks required by customers
 - Few customers have ideal electric and thermal load profiles; Difficult to utilize all of the thermal output from CHP device
 - Thermal and electric site loads not steady, nor coincident (daily and seasonal variations)
 - Thermal energy not easily transported or stored
 - Dispatch on thermal load requires economic sale of unneeded electric output
 - Need for electric and heat backup
 - Peak thermal or electrical demand at site often greater than outputs of CHP device
 - CHP device not available 100% of time

Lessons Learned from CHP Projects Developed in the '80-'90s

- Many customers burned by “fly by night” companies
- Economy of scale (fixed costs per kW lower for big projects)
 - Specialized engineering to design and evaluate heat recovery options; engine/generator set distributors not staffed w/these skills
 - Capital and operating costs, especially for steam systems, absorption chillers, and emission controls
 - Startup and debugging time in field
 - Permitting delays and costs
 - Customer sales process very involved
 - Contract negotiations (finance, site access, power and thermal sales, insurance, etc.)
- Electric utility opposition
 - Lack of uniform and costly utility grade interconnection requirements
 - Revised retail rate design (demand, standby charges, competitive cogen rates)
 - Lengthy review and approval process
 - Utility position: Unneeded, expensive power; loss of contribution to fixed costs

Lessons Learned from CHP Projects Developed in the '80-'90s

- Operations and maintenance higher than expected / risks of long term performance contracts
 - Unplanned outages
 - Manufacturer /distributors did not support well; some customers took over O&M, disastrous
 - Poorly designed facilities
 - Underestimated costs for parts and labor
- Summary
 - “Plug and play” is necessary and does not yet exist
 - Only larger projects are currently viable
 - Best strategies for current technologies: size CHP unit to match site thermal base load and sell any excess power
 - Technology not a barrier; however, high electric efficiency CHP devices are desirable so that 100% heat utilization not necessary for project economics

Installation Costs for Small DG / CHP

**INSTALLATION INCL:
ELECTRICAL AND
NAT GAS / PROPANE**

- Capstone 1
- Capstone 2
- Capstone 3
- Capstone 4
- Honeywell 1
- Honeywell 2
- Elliott 1

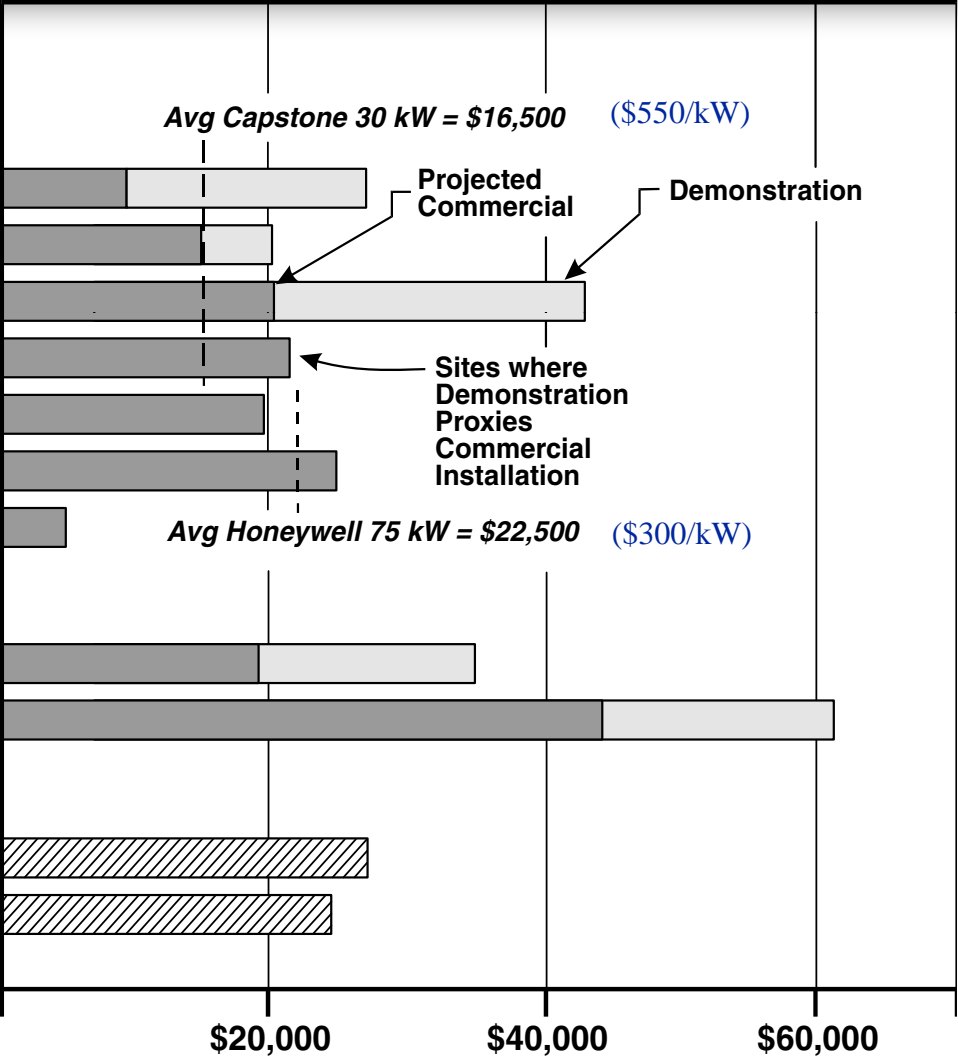
**ELECTRICAL AND
FUEL OIL**

- Capstone 5
- Capstone 6

**THERMAL RECOVERY
PORTION**

- Capstone 3
- Honeywell 2

INSTALLATION COST



Recommendations for CHP Success

- Operations and Maintenance
 - Unattended, remote monitored and controlled
 - Low cost sensors on all equipment (switchgear, generator, prime mover, gas compressor, heat recovery, environmental etc.) to allow preventive maintenance by specialists, high availability
- Electrical Interconnection and Excess Power Sales
 - Disco and PUC/stakeholders agree on value of power by time and location, then:
 - Disco specifies where (planning area/substation/feeder), and when (time of day/season/year) DG/CHP is best choice
 - Disco and interconnection hardware vendors approve low cost protection equipment
 - R&D Need: Low cost solid state transfer switches and reverse power relays

Recommendations for CHP Success

- Installation and Sales Costs
 - Get end users out of sales process
 - Packaged CHP units
 - Focus on new facilities (50 year plan)
- Siting and Environmental Permitting
 - Air Boards support methodology for comparing impacts of DG/CHP vs. conventional power and heat generation, then:
 - Develop long term policy: specify acceptability (or emission taxes) for types of DG devices by size, location, emission control equipment, time of day/season/year, etc.

Conclusions

- Near term CHP opportunities: large, industrial scale CHP, e.g., chemical & petroleum, paper, etc. Size for max electric output for given thermal load.
- Create clear and lasting public policy rules of the game on interconnection, power sales, siting and permitting
- Long-term, encourage development of clean, high electric efficiency options to reduce dependency on thermal to electric load matching